



RELEASED  
*(Signature)*

D3654-1 DOUBLER

- NOTES:
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL 0.063 (16 GAUGE) SHEET PER AMS 5513/5524
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES; 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3654-1 USING FINE POINT PERMANENT INK MARKER
  - 7) WEIGHT: 0.03 lbs

B	ADD R120 & R0.25 (ZN C6); MATERIAL NOTE AMS 5513/5524 WAS MIL-S-5019 (ZN A6); REFORMATTED DRAWING TO CURRENT STANDARD	RF	08.09.11
A	NEW ISSUE	RF	07.11.07
REV.	DESCRIPTION	BY	DATE
	DART AEROSPACE LTD		
	HAWKESBURY, ONTARIO, CANADA		
DESIGN	RF	RF	
DRAWN			DRAWING NO.
CHECKED			REV. B
MFG. APPR.			SHEET 1 OF 1
APPROVED			TITLE
DE APPR.			DOUBLER
DATE	08.09.11		NTS

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